

Veradel[®] A-101 polyethersulfone

Veradel® A polyethersulfone resins offer high heat deflection temperatures, excellent toughness and dimensional stability, and resistance to steam, boiling water, and mineral acids. Other desirable properties include thermal stability, creep resistance, and inherent flame resistance.

General

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Material Status	 Commercial: Active 			
Availability	Asia PacificEurope	• N	lorth America	
	 Acid Resistant 	• G	ood Dimensional Stabil	ity
Features	 Creep Resistant 		Good Thermal Stability	
reatures	 Flame Retardant 	 Good Toughness 		
	 Food Contact Acceptable 	• S	team Resistant	
Uses	• Film	• Tubing		
	 Sheet 			
Agency Ratings	NSF STD-51			
Forms	Pellets			
Dragonaing Mathad	Extrusion	Sheet Extrusion		
Processing Method	Film Extrusion			
Physical		Typical Value	Unit	Test method
Density / Specific Gravity		1.37		ASTM D792
Melt Mass-Flow Rate (MFR) (38	0°C/2.16 kg)	13	g/10 min	ASTM D1238
Molding Shrinkage - Flow		0.60	%	ASTM D955
Water Absorption (24 hr)		0.60	%	ASTM D570
Mechanical		Typical Value	Unit	Test method
Tensile Modulus		2600	MPa	ASTM D638
Tensile Strength		83.0	MPa	ASTM D638
Tensile Elongation (Yield)		6.5	%	ASTM D638
Flexural Modulus		2900	MPa	ASTM D790
Flexural Strength		111	MPa	ASTM D790
Impact		Typical Value	Unit	Test method
Notched Izod Impact		85	J/m	ASTM D256
Tensile Impact Strength		336	kJ/m ²	ASTM D1822
			0	

Thermal	Typical Value Unit	Test method
Deflection Temperature Under Load		ASTM D648
1.8 MPa, Unannealed	204 °C	
CLTE - Flow	4.9E-5 cm/cm/°C	ASTM D696
RTI Elec (0.8 mm)	180 °C	UL 746
RTI Imp (0.8 mm)	170 °C	UL 746

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Electrical	Typical Value Unit	Test method
Volume Resistivity	1.7E+15 ohms·cm	ASTM D257
Dielectric Strength	15 kV/mm	ASTM D149
Dielectric Constant		ASTM D150
60 Hz	3.51	
1 kHz	3.50	
1 MHz	3.54	
Dissipation Factor		ASTM D150
60 Hz	1.7E-3	
1 kHz	2.2E-3	
1 MHz	5.6E-3	
Flammability	Typical Value Unit	Test method
Flame Rating (0.8 mm)	V-0	UL 94

Extrusion	Typical Value Unit
Drying Temperature	177 °C
Drying Time	2.5 hr
Cylinder Zone 1 Temp.	327 to 371 °C
Melt Temperature	343 to 390 °C

Notes

Typical properties: these are not to be construed as specifications.

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